

However, progress in improving the yield of gold nanorods has been arduous at best. Furthermore, some synthetic control has been found through trace amounts of silver nitrate; however, the process has difficulties with reproducibility, monodispersity, and morphological impurities.

Multivariate factorial design of experiments allows for the measurement of multiple effects with more precision and fewer trial runs, than one-factor-at-a-time design of experiments. Multivariate factorial design of experiments detect and measure non-additive, interaction effects (i.e. coupled & higher-ordered factor interactions); whereas, one-factor-at-a-time design of experiments is restricted to studying one variable while holding all other factors fixed. Through these experiments, not only can we improve our synthetic control, but also gain a fundamental mechanistic insight into the seed mediated synthesis of gold nanoparticles.

1000

1100

Here in, we present a factorial design of experiments of seed-mediated synthesis of gold nanorods simultaneously considering numerous factors including the amount of NaBH₄, gold seed particles, ascorbic acid, silver nitrate; the age of the seed solution; the temperature of the synthesis; and many more. The effect of these variables on the longitudinal localized surface plasmon resonance peak position; absolute nanoparticle dimensions, distribution, and morphological impurities; and total Au⁰ yield were monitored to determine important design factors in controlling these features of the product gold nanorods.

700

Wavelength (nm)

800

900

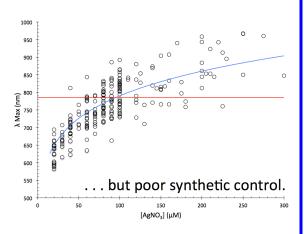
0.20

0.10

0.00

400

500



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